# Chromatographic Methods of Analysis Section: 7 HPLC

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## Liquid chromatography

Applied to the separation of any compound that is soluble in a liquid phase; biological compounds, synthetic or natural polymers, and inorganic compounds.

- Use large, non-rigid support material, particles size > 150 µm.
- Column; diameter 10 ~ 50 mm, column length
  L: 50 ~ 500 cm, flow rate F: < 1 ml /min.</li>
- Gravity; Large H, small N.
- Poor system efficiencies and large plate heights.

## **Basic Principles of HPLC**

- HPLC High Performance Liquid Chromatography (Also called; High Pressure Liquid Chromatography)
- It is a form of liquid column chromatography used for separation, identification, and quantification of compounds in bio- and analytical chemistry.
- It represents, adsorption, ion exchange and gel chromatography in the form of column.
- It is really the automation of traditional liquid chromatography under conditions which provide enhanced resolution separations during shorter periods of time.

## **Types of HPLC Separations**

#### Normal Phase:

Separation of polar components by using a polar bonded stationary phase (like silica or alumina) and non-polar solvents (like hexane).

#### Reversed Phase: Separation of non-polar analytes by using a nonpolar bonded stationary phase (like polystyrene) and a polar solvents (like methanol).

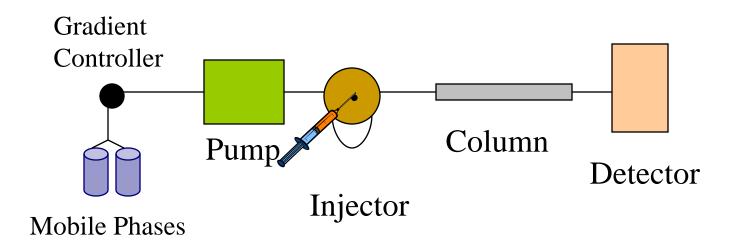
Property	Normal	Reversed- Phase
Packing Polarity	Polar	Non-Polar
Mobile Phase Polarity	Non-Polar	Polar
Elution Order	Non-Polar first	Polar First first
Increasing Polarity of Mobile Phase	Reduces t <sub>R</sub>	Increases t <sub>R</sub>

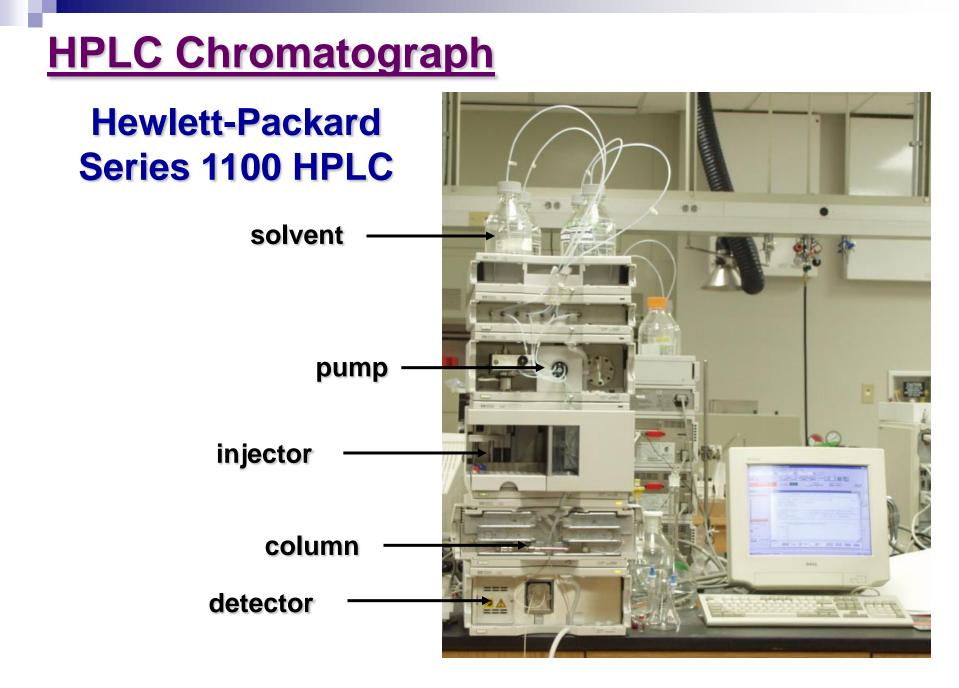
## **Requirements for HPLC**

## Column:

- Stainless steel tubing for high pressure, or heavy-wall glass for low P (< 600 psi).</li>
- Analytical column: straight with length (5 ~ 25 cm), diameter (3 ~ 5 mm), particles size (3 ~5  $\mu$ m).
- Temperature control: < 150 °C ± 0.1 °C.
- Column packing: silica, alumina, a polystyrenedivinylbenzene synthetic or an ion-exchange resin.
- Solvent Reservoirs (can be a single solvent or multi-solvents).
- Apply high pressure to force liquid through the beads faster (pressures up to 100 atm)
- Control flow rate (from 0.1 to 10 ml/min).

### **Instrumentation**





#### **Detectors**

#### UV detectors:

- □ Single wavelength (filter).
- □ Variable wavelength (monochromator).
- □ Multiple wavelengths.
- Fluorescence
- Electrochemical (Amperometry, voltammetry, coulometry and conductormetry).
- Mass Spectrometric.
- Refractive index detector.

### Advantages of HPLC

- High speed (separation in few minutes).
- High resolution.
- High sensitivity (separate samples up to ng or fg).
- Reproducibility of  $\pm$  1% (not so for LC).
- High accuracy.
- Automation.
- Separation of large number of components (upto 20 component can be separated).
- Disadvantages of HPLC
- High cost.
- Complexity.
- Low sensitivity for some compounds.
- Irreversibly adsorbed compounds can not be detected.
- Co-elution difficult to be detect.

### **Applications of HPLC**

- Separation of typical non-volatile compounds as:
- Pharmaceuticals like aspirin, ibuprofen, or acetaminophen.
- > Salts like sodium chloride and potassium phosphate.
- > Proteins like egg white or blood protein.
- > Organic chemicals like polymers (e.g. polystyrene, polyethylene).
- > Heavy hydrocarbons like asphalt or motor oil.
- Many natural products such as ginseng, herbal medicines, plant extracts.
- Separation of thermally unstable compounds as:
- > Trinitrotoluene (TNT).
- Enzymes.
- Polychloronated hydrocarbons.